

ABSTRACT OF THE DISCLOSURE

In the process for folding a sheet into a folded sheet with a minimum of 16 pages (sides), a first folded sheet (12) with four pages is formed by virtue of the sheet (11) being folded around a folding line (21) running transversely to the feeding transporting direction (30). Continuing in the feeding transporting direction, the second and third folded sheets are formed by virtue of being folded around corresponding lines running along the feeding transporting direction. The third folded sheet (14) can then be deflected through 90° and, thereafter, folded, around its center line (22a, 22b) running longitudinally in relation to the continued-transporting direction (31), into a fourth folded sheet with 32 pages. This process makes it possible to achieve very high sheet-processing speeds.